



Parts List					Qty	Comment	Footnote
Ref	Class	Part	Description				
1	837	6543A 5	CYLINDER BLOCK AND CRANKC	1			
2	16	72809	STUD, BLOCK AND CRANKCAS	6			
3	16	66357	STUD, CARBURETOR MOUNTI	2			
4	17	46912	PIN, DOWEL - CRANKCASE TO	2			
5	10	54467	SCREW, ADJ. - THROTTLE CO	2			
6	11	68219	NUT, THROTTLE CONTROL AC	2			
7	22	65857	FITTING, BLEED DRAIN - CYLI	1			
8	32	54936	HOSE, BLEED DRAIN (10 1/2")	1			
10	21	77207	CHECK VALVE, BLEED - CRANK	1			
11	22	25885	ELBOW, TELL TALE - CYLINDER	1			
12	10	76621	SCREW, CRANKCASE TO CYLIND	8			
13	10	73280	SCREW, CRANKCASE TO CYLIND	2			
15	10	26801	SCREW, MAIN BEARING LOCKIN	1			
16	14	20091	TAB WASHER, MAIN BEARING LI	1			
17	15	31412A 1	SHIM, UPPER HOUSING TO CYLI	AR	(.002-3-5-10)		3
18	1164	6413A 1	BEARING HOUSING ASSEMBLY,	1			
19	30	20861	BEARING, BALL - UPPER BEAR	1			
20	31	31410	BEARING, ROLLER - UPPER BE	1			
21	26	66301	OIL SEAL, UPPER BEARING HC	1			
22	25	20863	"O" RING, UPPER BEARING HOL	1			
23	10	76611	SCREW, UPPER BEARING HOUS	4			
23A	14	78102	TAB WASHER, UPPER BEARING	4			
24	27	78032	GASKET, INTAKE COVER	1			
25		78033	COVER, INTAKE	1			
26	10	26537	SCREW, INTAKE COVER TO CYL	3			
27	1019	5314A 1	COVER ASSEMBLY, CYLINDER B	1			
28	22	52644	PLUG, CYLINDER BLOCK COVE	1			
29	27	78087	GASKET, CYLINDER BLOCK COV	1			
30	10	76630	SCREW, CYL. BLOCK COVER TO	6			
32		78035	GASKET, CYLINDER BLOCK TO E	1			
33		78034	PLATE, BAFFLE - EXHAUST MAN	1			
34	27	78035	GASKET, BAFFLE PLATE	1			
35		74919	COVER, EXHAUST MANIFOLD	1			
36	10	28668	SCREW, BAFFLE PLATE	8		AND MANIFOLD COVER MOUNT	
37	30	20861	BEARING, BALL - CRANKCASE (L	1			
38	26	66301	OIL SEAL, CRANKCASE (LOWER)	1			